

Date: Tuesday, 19/08/2008 4:06:19 PM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : OUTER TUBE
Job Number : 41483
Estimate Number : 13499
P.O. Number :
This Issue : 19/08/2008 S.O. No. :
Prsht Rev. : NC Part Number : PB6743001197
First Issue : 1/1 Type : MACHINED PARTS Drawing Number : B6743001 P.16
Previous Run : 40778 Drawing Revision : B1
Written By : Due Date : 18/09/2008 Qty: 10 Um: Each
Checked & Approved By : MD088.20
Comment : Est Rev:A 08-07-24 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1750W065	6061T6 RDTUBE 1.750 X 0.65W
	Comment: Qty.: 4.3864 f(s)/Unit Total : 43.8638 f(s) 6061T6 RDTUBE 1.750 X 0.65W batch: <u>M109397</u>	
2.0	BAND SAW	BAND SAW
	Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length as per dwg 2-cut a 27 degree angle on one end of tube as per dwg 2- deburr	
3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
	Comment: CONVENTIONAL MILLING MACHINE 1- drill holes and mill slot as per dwg PB67-43001 2- deburr	
4.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	
5.0	PB6743001199	Outer Tube End Cap
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Outer Tube End Cap batch: <u>B41571</u> ✓	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:19 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 41483

Part Number: PB6743001197

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: 1-Weld end cap as per dwg PB67-43001
2-grind end cap flush

Pl 08-10-15

7.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

S 08/10/15 (X4)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/15 (X4)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: *ST 513*

88-2 08/10/16 (X4)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/17

Job Completion



MF 08-10-16

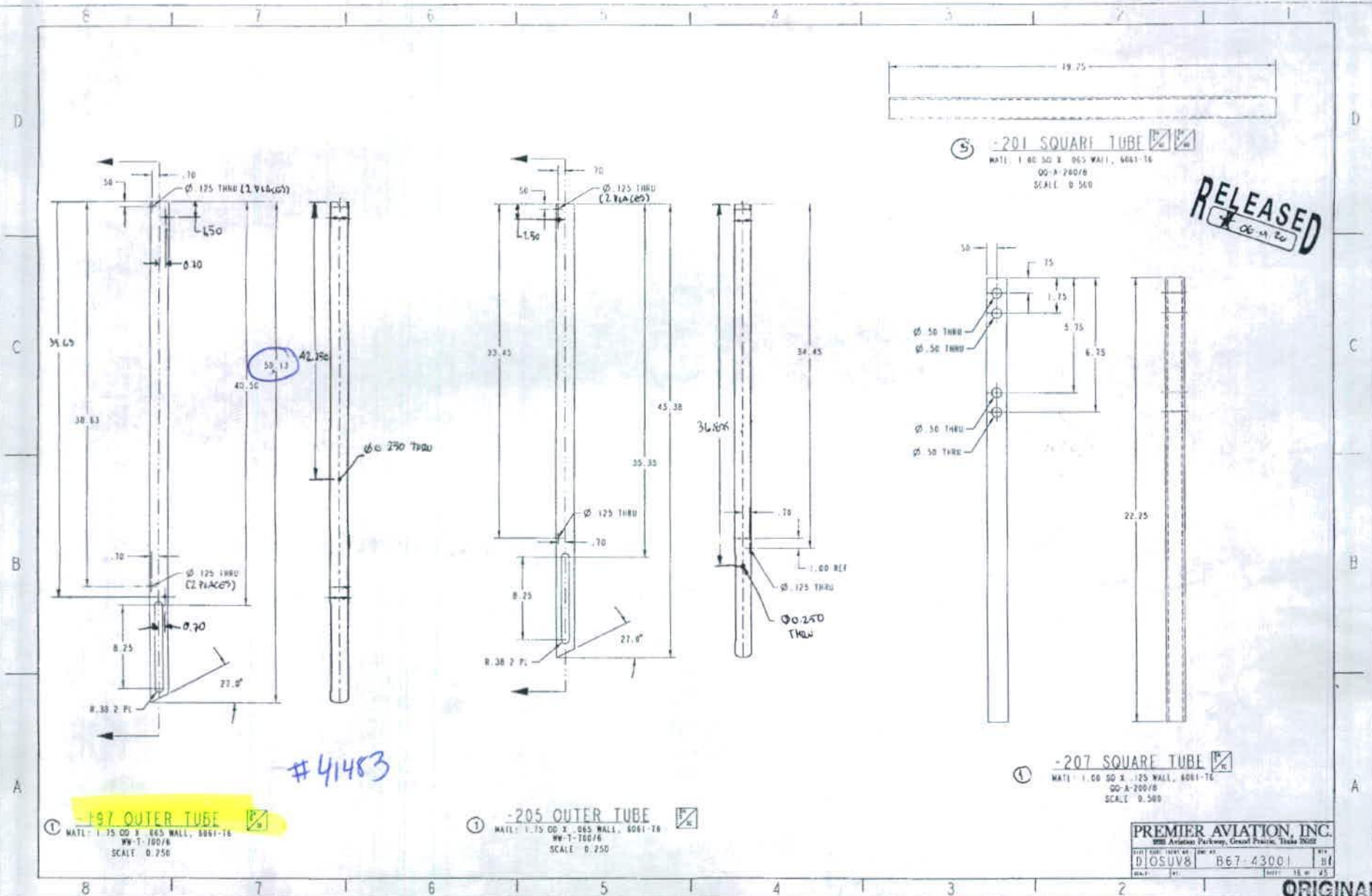
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
06-11-20

PREMIER AVIATION, INC.
1000 Aviation Parkway, Grand Prairie, Texas 75052
DLOSUV8 B67-43001 81
DATE: 01 1001 15 00 25

ORIGINAL

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

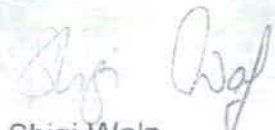
same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
12	B67-043001 197	Outer Tube B41483	7252
12	B67-043001 205	Outer Tube B41485	7252

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi Walz

Vankleek Hill, October 1, 2008

